

SRD INLINE PROCESS DENSITY METER AND VISCOMETER

inline process density and viscosity monitoring

- Simultaneous density and viscosity monitoring in diverse processes
- Repeatable measurements in both Newtonian and non-Newtonian, single- and multi-phase fluids
- Hermetically sealed, all 316L stainless steel wetted parts
- · Built in fluid temperature measurement

Specifications

Fluid Measurements

| Viscosity Range | 1 to 3,000 cP | | | |
|---|--|--|--|--|
| | wider range available | | | |
| Viscosity Accuracy | 5% of reading (standard) | | | |
| | 1% & higher accuracy available | | | |
| Density Range | 0.4 - 4.0 g/cc | | | |
| Density Accuracy | 0.01 g/cc | | | |
| | 0.001 g/cc & higher accuracy available | | | |
| Reproducibility | Better than 1% of reading | | | |
| Temperature | Pt1000 (DIN EN 60751 dass B) | | | |
| Calibrated to NIST traceable viscosity and density standards. | | | | |

Operational Environment

| Process Fluid Temperature | -40 up to 200 °C |
|---------------------------|------------------|
| Ambient Temperature | -40 up to 150 °C |
| Pressure Range | up to 5,000 psi |

Mechanical

| Material (Wetted parts) | 316L Stainless Steel | | |
|-------------------------|----------------------------------|--|--|
| Diameter x Length | Ø35 X 140 MM | | |
| Process Connection | 3/4" NPT | | |
| Flange | & sanitary connections available | | |
| Ingress Protection | IP68 | | |
| Electrical Connection | M12 (8-pin, A-coded) | | |



Electronics & Communication

| Analog output | 4-20 mA (3 channel) {Viscosity, Density, Temp.} | Display (SME-TRD) | Multi-line LCD (max. 55°c) |
|-----------------|---|----------------------|--|
| Digital output | Modbus RTU (RS-485) | Operational temp. | max. 55 °C |
| | Ethernet | Power supply | 24 V DC |
| | USB | SME-TR(D) | IP65/66 |
| | | SME-DRM | IP40/50 |
| Wireless output | Bluetooth LE 4.0 | Software | Data acquisition and service control panel |
| | | | iOS and Android app |

Protected by US and International patents granted and pending





Operating principle

The rheonics SRD measures viscosity and density by means of a torsional resonator, the finned end of which is immersed in the fluid under test. The more viscous the fluid, the higher the mechanical damping of the resonator, and the denser the fluid, the lower its resonant frequency. From the damping and resonant frequency, the density and viscosity may be calculated by means of rheonics' proprietary algorithms. Thanks to rheonics' symmetric resonator design (US patent number 9267872), the transducer is isolated from the fluid in a hermetically sealed capsule, while maintaining excellent mechanical isolation from the sensor's mounting. Damping and resonant frequency are measured by the rheonics sensing and evaluation electronics (US patent number 8291750). Based on rheonics' proven gated phase-locked loop technology, the electronics unit offers stable and repeatable, high-accuracy readings over the full range of specified temperatures and fluid properties.



Application

Metering and Interface detection

- Highly accurate and reliable density measurement
- Interface detection to recognize product change

Blending and Batching

• Real-time molar ratio control in chemical reactions through continuous concentration measurement

Biofuels and Petroleum

In Biofuel production monitor density to distinguish between raw materials and separated products
In refinery distillation column, differentiate fractions based on density and viscosity - between gasoline,

diesel, lubricant and marine fuel • Continuous measurement - eliminate manual sampling

Continuous measurement - eliminate manual sampling
 and laboratory time

 $\boldsymbol{\cdot}$ Inspect quality of end product at refinery, gas station, in aeroplane and on ship

 \cdot Small form factor for direct installation in flow lines

Beverages and Dairy

- Concentration monitoring in soft drink blending
- Continuous sugar concentration read-out in fermentation
- Measure wort density in beer brewing
- Density monitoring across the dairy production process



Other applications:

- \cdot Continuous electrolyte density check in battery
- Adapt process to variable raw material quality (eg. due to stratification in tanks) by monitoring density and viscosity of the raw material in real-time
- Measure concentration of lime slurry (calcium hydroxide)
- Ink and coating density and viscosity monitoring for equipment control and QA
- Lubricant density and viscosity monitoring
- \cdot Fuel consumption (density) and quality (density, viscosity) monitoring



Mechanical & Electrical



Mounting







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Electronics installation



Dimensions





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inline process density and viscosity monitoring

SRD dimensions



Software

rheonics Application



PC Data Acquisition & Analysis





monitoring

density and viscosity

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Ordering

Ordering code example

| SRD | V1 | STD | D1 | DCAL1 | E1 | C1,C2 | T1 | P1 | X1 |
|---------|----------------------|----------------|----------------------|---|---------------------|-------------------------|---------------------|------------------|-------------------|
| SKU | Viscosity range | V. Calibration | Density range | D. Calibration | Electronics | Communication | Temperature | Pressure | Process Connectio |
| | | | | | | | | | |
| Drder | | Name | | Short description | | | | | |
| | ity range (select a | | | | | | | | |
| V1 | | 1 - 300 | | Standard calibrated | | | | | |
| V2 | | custor | 1 | Customer specified | calibration range | (max. 10,000 cP) | | | |
| | ity Calibration (se | | | | | | | | |
| STD | Standard calibration | | | | | | | | |
| CUS | | | ner specific calibra | ations - specify visco | osity range, accura | acy required and ope | erational condition | S | |
| Densit | y range (select al | | | | | | | | |
| D1 | | 0.4 - 1. | | Standard range | | | | | |
| D2 | | custom | 1 | Customer specified | l range (max. 4 g, | /cc) | | | |
| | y Calibration (sele | ect all) | | | | | | | |
| DCAL1 | | 0.01 g/ | | Standard calibration | | | | | |
| DCAL2 | | 0.001 0 | g/cc or better | Customer specific o | alibrations - speci | fy density range, ac | curacy required an | d operational co | nditions |
| Electro | onics (select one) | | | | | | | | |
| E1 | | SME-TF | | Transmitter housing | g with display | | | | |
| E2 | | SME-TF | | Transmitter housin | g with solid cover | | | | |
| 3 | | SME-D | RM | DIN-rail mount hou | Jsing | | | | |
| Comm | unication (select a | all) | | | | | | | |
| C1 | | 4-20 M | | 3 channels of 4-20 | | | | | |
| C2 | | | s RTU (RS-485) | Modbus RTU over RS-485 | | | | | |
| (3 | | USB | | USB 2.0 compliant service and data acquisition port | | | | | |
| C4 | | Etherne | | Ethernet TCP/IP with RJ45 connector | | | | | |
| C5 | | | oth LE 4.0 | Bluetooth module | for short range co | mmunication, only a | available with disp | lay module | |
| Tempe | erature (select one | | | | | | | | |
| T1 | | 125 °C | | | | s fluids up to 125 °C (| | | |
| T2 | | 150 °C | | | | s fluids up to 150 °C | | | |
| T3 | | 200 °C | | Sensor rated for op | peration in process | s fluids up to 200 °C | (400 °F) | | |
| T4 | | > 200 ° | C | Sensor rated for operation in process fluids above 200 °C (>400 °F) | | | | | |
| Pressu | ire (select one) | | | | | | | | |
| P1 | | 15 bar (| 200 psi) | Sensor rated for pro | cess fluids pressur | e up to 15 bar (200 psi |) | | |
| P2 | | 70 bar (| (1000 psi) | Sensor rated for pro | cess fluids pressur | e up to 70 bar (1000 p | si) | | |
| P3 | | | (3000 psi) | | | e up to 200 bar (3000 | | | |
| P4 | | | (5000 psi) | | | e up to 350 bar (5000 | | | |
| | s Connection (sel | ect one) | | | 1 | , | . / | | |
| X1 | , | 3/4" N | PT | Standard | | | | | |
| X2 | | Flange | | Threaded Flange a | dapter, specify DN | I/PN | | | |
| X3 | | Tri-clar | np | Threaded TC adapt | er, specify size | | | | |
| Access | sories | | | | | | | | |
| | cable | 5M 101 | m, 30m | 8 core cable for co | nnectina sensor ta | o transmitter (PUR o | r PEEK sheaths) | | |
| Cable | | 1/2" NF | | 1/2"NPT Standard a | and Ex cable alanc | | | | |
| | nitter mounting br | | 1 | | | ME-TRD transmitter | | | |
| 1101121 | mace mounting bi | UCKCL | | Imounting blacket I | | | lousillys | | |

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†subject to change without notice

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